

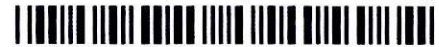


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1713

Job Sheet 203265



Part No: 647.1713

Job Qty: ~~20 pcs~~ 60 pcs B.A.

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/19

Job Tracking No:

Due Date: 12/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Hardinge - 1	20 pcs		12/10/19	0.50	2.98	Hardinge - 1		JSD 20/11/11
120	QC 2	20 pcs		12/10/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Container No: S246687



Part: 647.1713

Job No: 203265

Serial No/Batch: S246687

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/11/20

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130 QC 8	20 pcs	12/10/19	0.00 0.00	QC 2 - 65	JBD 20/1/11	
				QC 2 - 5		
				QC 2 - 71		
				QC 2 - 73		
				QC 2 - 69		
				QC 8 - 12		
				QC 8 - 14		
				QC 8 - 17		
				QC 8 - 20		
				QC 8 - 25		
				QC 8 - 3		
				QC 8 - 32		
				QC 8 - 33		
				QC 8 - 35		
				QC 8 - 39		
				QC 8 - 4		
				QC 8 - 44		
				QC 8 - 45		
				QC 8 - 49		
				QC 8 - 58		
				QC 8 - 8		
				QC 8 - 9		
				QC 8 - 68		
				QC 8 - 67		
QC 8 - 1 (A)	Kt 20-01-13					
QC 8 - 47						
QC 8 - 40						
QC 8 - 52						
QC 8 - 23						
QC 8 - 57						
QC 8 - 76						
QC 8 - 61						
160 Outsource - 4 - Anodize	20 pcs	12/10/19		ATG001-VC	10	Kt 2020-01-15
170 Packaging 2-1 - Receive - B4B	20 pcs	12/10/19	0.00 0.00	Packaging 2 - 1 - B4B		
				Packaging 2 - 2 - B4B		
				Packaging 2 - 3 - B4B		
				Packaging 2 - 5 - B4B		NE JAN 28 2020
				Packaging 2 - 4 - B4B		
				Packaging 2 - 6 - B4B		
				Packaging 2 - 7 - B4B		
				Packaging 2 - 8 - B4B		
				Packaging 2 - 9 - B4B		
				Packaging 2 - 10 - B4B		
				Packaging 2 - 11 - B4B		
				Packaging 2 - 12 - B4B		
				Packaging 2 - 13 - B4B		
				Packaging 2 - 14 - B4B		
				Packaging 2 - 15 - B4B		
				Packaging 2 - 16 - B4B		
				Packaging 2 - 17 - B4B		
				Packaging 2 - 18 - B4B		
				Plex 11/14/19 7:40 AM Dart.lajeunesse.marie		

					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
180	QC 6	20 pcs	12/10/19	0.00 0.00	QC 6 - 9	DAS 82 9-89
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	MAR 19 2020
					QC 6 - 81	
210	Packaging 3-1 - Stock - B4B	20 pcs	12/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
		60			Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS 80 CCK 107 9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	MAR 20 2020
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	

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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220	QC 21 - SA	20 60 pcs	12/10/19	0.00 0.00	QC 21 - SA - 21 ✓
					QC 21 - SA - 70
					QC 21 - SA - 53

CCK107

MAR 20 2020

Part Op 110 - (Hardinge) Turn as per dwg 2-Deburr if necessary
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 160 - Issue P/O to ATG : 45575 Hard Black Anodize and Prime as per Dwg. 647.1700 Rev. E
 170 - (Receive & Inspect for Damage & Mat'l Certs)
 180 - (QC6- All purchased or subcontracted products)
 210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
 220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	.4000 ft (.02 ea)	110-Hardinge - 1	2175561

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Hardinge - 1	M6061T6R1.250	0	14	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045575**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Laiande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045575

PO Date: 1/15/20

Due Date: 1/29/20

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

2020-01-20

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204682	RBW6405G00332-3G-7	RBW6405G00332-3G Rev 5	Slide Seat (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed X6	-	1/29/20	6 pcs	0 pcs	6 pcs	\$8.78/pcs	\$52.68
2	204677	RBW6405G00332-3G-11	RBW6405G00332-3G Rev 5	Pointer (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed X6	-	1/29/20	6 pcs	0 pcs	6 pcs	\$8.78/pcs	\$52.68

JAN 21 2020

JAN 21 2020



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045575



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	204832	D5577-1	D5577 Rev A	U-Channel, Cable Cutter : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5577 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	1/29/20	7 pcs	0 pcs	7 pcs	\$11.67/pcs	\$81.69
4	204258	SWA6A-800B	SWA6A-800 Rev 4	Connector Bushing (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 3 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	1/29/20	45 pcs	0 pcs	45 pcs	\$4.27/pcs	\$192.15
5	205486	RBEL131M-0002-101-01	RBEL131M-0002-101 Rev 2	Frame -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/29/20	4 pcs	0 pcs	4 pcs	\$8.78/pcs	\$35.12
6	203265	647.1713	647.1700 Rev E	Spacer : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg. 647.1700 Rev. E	Firmed	-	1/29/20	60 pcs	0 pcs	60 pcs	\$5.22/pcs	\$313.20
Grand Total:												\$727.52

JAN 28 2020

JAN 21 2020

JAN 28 2020

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045575



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/20/20 3:05 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 919457

Date: 24-Jan-20

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
60 ea	Part: 647.1713 Spacer Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 128522 Job: 26766 PO: POHB045575	Rev: E Expiry Date: 05/21 Line: 6	DAS 82 9-89
CERTIFICATE OF CONFORMANCE A.T.G. Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JAN 24 2020</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G. Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

RECEIVED
JAN 27 2020
DART AEROSPACE LTD.

Made in Canada.

Guillaume Gamache-Beauchamp

From: Patrick Duval
Sent: 16 mars 2020 15:08
To: Guillaume Gamache-Beauchamp
Subject: FW: Guillaume QC6

FYI

Pat Duval

From: Patrick Duval
Sent: March 16, 2020 2:15 PM
To: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; 'Marie Lajeunesse (mlajeunesse@dartaero.com)' <mlajeunesse@dartaero.com>; Zoe Evans (zevans@dartaero.com) <zevans@dartaero.com>; 'Shannon Hadley (shadley@dartaero.com)' <shadley@dartaero.com>
Cc: Marcel Daviau <mdaviau@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Serge Carriere (scarriere@dartaero.com) <scarriere@dartaero.com>; Valerie Miller <vmiller@dartaero.com>
Subject: Guillaume QC6

All
I have received & reviewed the training from Guillaume Gamache-Beauchamp regarding his inspection levels for QC6 and he is competent to perform this inspection levels.

Zoe,
Please adjust his training recorded to show that he has completed his training. (Stamp 82)

Shannon,
Please add the appropriate work center

Pat Duval
QC Coordinator

DART AEROSPACE
T: 1-613-632-5200 ext.228
www.dartaero.com
pduval@dartaero.com

